

Due to the elliptical curve, the tread nosings do not follow a common surface. Therefore, the nosing will be fabricated from aluminum slabs on the developed layout detail above.

Shop Notes:
 1. TREAD NOSING SHALL BE FABRICATED FROM ALUMINUM SLABS ON THE DEVELOPED LAYOUT DETAIL ABOVE.
 2. THE TREAD NOSING SHALL BE FABRICATED FROM ALUMINUM SLABS ON THE DEVELOPED LAYOUT DETAIL ABOVE.
 3. THE TREAD NOSING SHALL BE FABRICATED FROM ALUMINUM SLABS ON THE DEVELOPED LAYOUT DETAIL ABOVE.

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GENERAL NOTES:
 1. SEE GENERAL NOTES FOR STAIRS.
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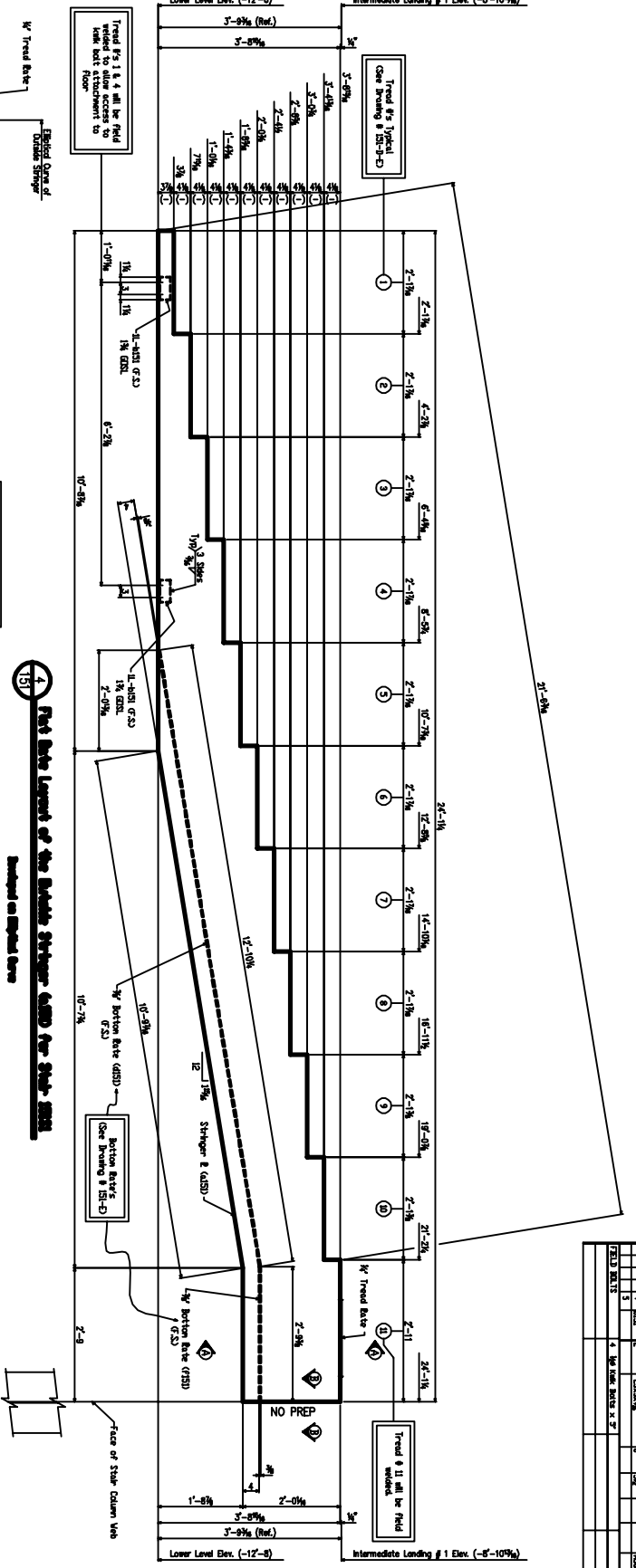
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 CENTRIFUGAL CAST STEEL
 10000 W. 10TH AVENUE
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DATE: 2002-02-28



Tread #1's 1 & 4 will be field welded to allow access to stair belt attachment to nosing.

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13 **Field Weld Layout of the Outside Stringer (AIS) for Stair 1011**
 Based on Special Order

BILL OF MATERIAL

ITEM NO.	QTY	DESCRIPTION	REMARKS
1	1	Stringer Assembly	
2	1	Face Stringer (AIS)	
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